

# JCM 256 U

Magnetic base drill unit up to 2 9/16" (65 mm)

Part Number: 7 27 04 761 12 0



The 2-speed tool JCM 256 U combines a compact design with good output. Its universal equipment provides increased functionality in the workshop.

- Speed stability even in tough applications.
- Swivel base offers fine adjustment of spindle for tool location.
- Double drill motor guide for use with very large drilling tools.
- Forward and reverse rotation.
- Electronic speed setting.
- MT 3 interface.
- High magnetic holding force.
- Convenient magnetic holding force indicator.
- Integrated coolant tank.
- Optional Weldon QuickIN arbor is available. (uses standard 3/4" Weldon shank cutters).



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## Technical data

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Carbide cutter max. dia. in (mm)	2 9/16 (65)
HSS cutter max. dia. in (mm)	1 3/4 (45)
Cutter drill drilling depth [optional] in (mm)	2 [3] (50 [75])
Twist drill max. dia. in (mm)	1 (25)
Tapping max. in (M)	5/8 (20)
Countersinking max. dia. in (mm)	2 (50)
Reaming max. dia. in (mm)	1 (25)
Power consumption W	1 300
Power output W	730
1st speed rpm	120 – 240
2nd speed rpm	260 – 520
Cutter holder	QuickIN
Tool mounting MT	3
Stroke / stroke range in	5 11/16 / 12 3/8
Adjustment range for drill jigs in (mm)	±1/4 (± 6)
Swivel range for drill jigs degrees	± 7°
Magnetic holding force lbs (N)	3 080 (14 000)
Magnetic foot dimensions in	8 1/16 x 3 3/4
Cable with plug ft (m)	13 (4)
Weight according to EPTA lbs (kg)	35.5 (16.1)

## Price includes:

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1 case
1 coolant tank
1 safety strap
1 chip hook
1 pilot pin 4 1/8" (105 mm)
1 contact guard
1 drift key