

OXYACETYLENE WELDING NOZZLES

STYLE	SIZE	COMPLETE NOZZLE
W For use with Flame Tech® VTHH-21 heavy duty torch handle or Victor® HD handle.	000	000-W
	00	00-W
	0	0-W
	1	1-W
	2	2-W
	3	3-W
	4	4-W
W-1 For use with Flame Tech® VTHM-22 medium duty torch handle or Victor® MD handle.	000	000-W-1
	00	00-W-1
	0	0-W-1
	1	1-W-1
	2	2-W-1
	3	3-W-1
	4	4-W-1
W-J For use with J-Torch.	000	000-W-J
	00	00-W-J
	0	0-W-J
	1	1-W-J
	2	2-W-J
	3	3-W-J
	4	4-W-J



METAL THICKNESS	TIP SIZE	DRILL SIZE	OXYGEN (PSI)	ACETYLENE (PSI)	ACETYLENE (SCFH)
Up to 1/32"	000	75 (.022)	3-5	3-5	1-2
1/16" to 3/64"	00	70 (.028)	3-5	3-5	1.5-3
1/32" to 5/64"	0	65 (.035)	3-5	3-5	2-4
3/64" to 3/32"	1	60 (.040)	3-5	3-5	3-6
1/8" to 1/8"	2	56 (.056)	3-5	3-5	5-10
1/8" to 3/16"	3	53 (.060)	4-7	3-5	8-18
3/16" to 1/4"	4	49 (.073)	5-10	4-7	10-25
1/4" to 1/2"	5	43 (.089)	6-12	5-8	15-35
1/2" to 3/4"	6	36 (.106)	7-14	6-9	25-45