



**CATEGORY DEFINITION**

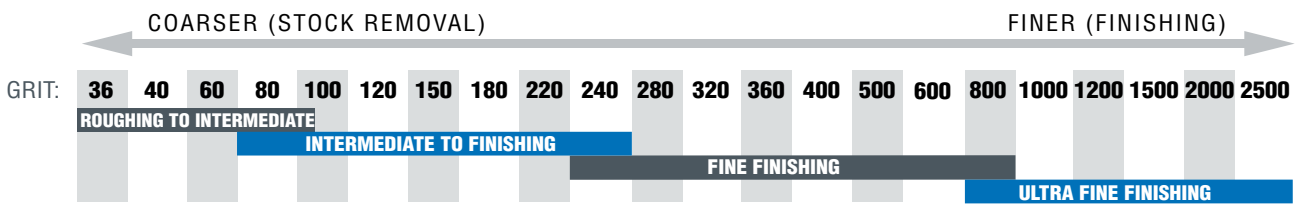
Paper sheets and rolls are engineered for optimum performance when sanding metal, wood, composites and painted surfaces. The sheets are packed in protective packaging to eliminate waste and permit easy, neat storage.

<b>Categories:</b>	Stearated (non-loading) Ceramic Alumina, Aluminum Oxide and Silicon Carbide Waterproof Aluminum Oxide and Silicon Carbide All Purpose Aluminum Oxide and Garnet Heavyweight Zirconia Alumina
<b>Applications:</b>	Light-duty metal sanding, primer sanding, defect removal from painted surfaces, filler sanding, sanding and finishing of composites and fiberglass, bare wood sanding, sanding between sealer coats
<b>Size Range:</b>	Full Sheets, Cut Sheets, File Strips and Rolls
<b>Grit Range:</b>	36 – 2500
<b>Abrasive Grain:</b>	Ceramic Alumina, Zirconia Alumina, Aluminum Oxide, Silicon Carbide, and Garnet

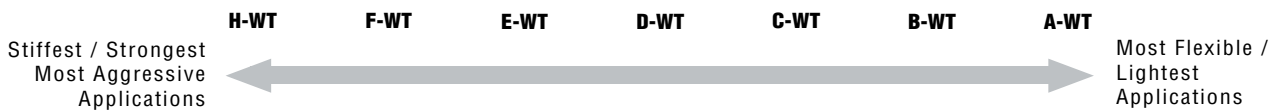
**MATERIAL-TO-PRODUCT RECOMMENDATION GUIDE**

	<b>BEST</b> Highest Productivity – Lowest Total Cost	<b>BETTER</b> Excellent Blend of Performance & Price	<b>GOOD</b> Consistent Performance – Low Initial Price
<b>Unfinished Metal</b>	A275	–	PB273
<b>Primed / Painted Surfaces / Between Coats</b>	A275	A475	PB273
<b>Fiberglass / Composites</b>	A275	A475	PB273
<b>Bare Wood</b>	A275	–	A511, A513, A514
<b>Clear Coat Sanding</b>	T214, T401	–	T461
<b>Sealer Sanding</b>	A275	A475	PB273
<b>Lacquer Sanding</b>	T214, T401	T414	T461
<b>Wet Sanding</b>	T214, T401	T414	T461
<b>Paint Stripping</b>	A259 (3X)	A475	A290
<b>All Purpose Dry Sanding</b>	A259 (3X)	–	A212, A213, A211

**APPLICATION/GRIT RECOMMENDATION GUIDE**



**RECOMMENDED BACKING WEIGHT**





CROSS REFERENCE GUIDE

NORTON	3M	Hermes	Klingspor	Mirka	SIA	VSM
<b>Stearted (Non-Loading)</b>						
A975	734U, 735U, 765L, 334U	-	-	-	1950 siaspeed	-
A275 / A259 (3X)	216U, 334U	HC133	PS33	Royal, Royal Micro	1950 siaspeed	-
A475	405N, 414N, 415N/U	PSF-LL, SA168	PL35	Carat Flex, FineFlex	1701 sialac 1748 siarexx fine	CP131A
A290	236U	HCAB-LL	PS33, PL36	Bulldog Gold	1960 siarexx cut	KP911
PB273	Red, NX	-	PL36	GoldFlex	-	-
<b>Waterproof</b>						
T214	213Q	WAFlex28B	PS12	-	1913 siawat	-
T401	401Q	WSFlex16	PS11, PS14	Waterproof (A)	-	CP918A
T414	413Q	WSFlex16	PS11, PS14	Waterproof (A)	-	CP918A
T461	438Q, 431Q	WSFlex18C	PS11, PS14	-	1727 siawat	CP918C
<b>All Purpose/Wood</b>						
A211	230U, 240N, 346U	-	-	-	-	KP31C
A212	210N	HFB	PL31	-	-	-
A213	230N	HFB	PL31	-	-	KP31B
A511	110N	-	-	-	1400 sianor	-
A513	130N	GCAB	-	-	-	-
A514	140N	GCAB	-	-	-	-
<b>Heavyweight Paper</b>						
H875P	750U, 751U, 740I, 745I	-	-	Royal Coarse Cut	-	KP510E, KP709

Aluminum Oxide All-Purpose Sanding and Garnet Wood Sanding 9 x 11 Paper Sheets

AVAILABILITY  
9 X 11  
PAPER SHEETS

TIER:	GOOD	GOOD	GOOD	GOOD	GOOD	GOOD	GOOD		
BRAND:	Norton	Norton	Norton	Norton	Norton	Norton	Norton		
TRADENAME:	A211	A213	A212	A211/A214/A212 MULTISAND	A513	A511	A513/A511 WOODSAND		
ABRASIVE:	Aluminum Oxide	Aluminum Oxide	Aluminum Oxide	Aluminum Oxide	Garnet	Garnet	Garnet		
BACKING WEIGHT:	D-Weight	C-Weight	A-Weight	D-, C- & A-Weight	D- & C-Weight	A-Weight	D-, C- & A-Weight		
OTHER:	P-Graded	P-Graded	P-Graded	P-Graded					
SIZE	GRIT	MIN./ STD. PKG.	PART NO.	PART NO.	PART NO.	PART NO.	PART NO.	PART NO.	
9 x 11	36	25/125	66261100335						
	40		66261100330						
	50	50/250	66261100325						
	60		66261100320			66261101560			
	80		66261100315			66261101555	66261101505	07660701584*	
	100		100/500		66261100295	07660700358*	66261101535	66261101500	07660701583*
	120			66261100290	07660700357*	66261101530	66261101495	07660701582*	
	150			66261100285		07660700356*	66261101525	66261101490	07660701581*
	180				66261100245	07660700355*		66261101489	07660701580*
	220					07660700156	07660700354*	66261101488	07660701579*
	240								
	280								
	Asst•							07660700365*	

\* PACKAGING STANDARDS: JOB PACKS: 25 SHEETS PER PACK / 10 PACKS PER STANDARD PACKAGE FOR A TOTAL OF 250 SHEETS

• ASSORTED CONTAINS 6 EACH OF 60, 100, 150 GRIT AND 7 EACH OF 220 GRIT



## Stearated (Non-Loading) Aluminum Oxide and Silicon Carbide 9 x 11 Sheets

### FEATURED PRODUCTS



#### NO-FIL NORTON ADALOX A275

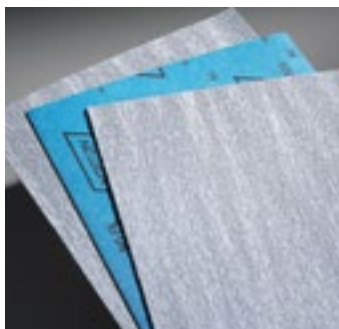
THE BEST CHOICE FOR SANDING PAINTED SURFACES, COMPOSITES, PLASTICS OR ANY MATERIAL THAT TENDS TO LOAD

##### FEATURES

- Premium P-graded, heat-treated aluminum oxide abrasive
- Unique fiber-reinforced, B-wt latex-saturated backing
- Water-based stearate, non-pigmented, No-Fil coating
- Full resin adhesive bond

##### BENEFITS

- Superior life, fast cut rate, consistent finish
- 50-60% improvement in tear strength
- Exceptional flexibility, can be folded without cracking
- Provides maximum load resistance and extended life: no color transfer to work
- Provides exceptional resistance to abrasive grain shedding especially when folding to sand into corners; long life



#### NO-FIL NORTON DURITE A475

THE BETTER CHOICE FOR GEL COATS, HARD COMPOSITE SUBSTRATES, ABRASION-RESISTANT COATINGS, AND WOODWORKING APPLICATIONS

##### FEATURES

- P-graded, silicon carbide abrasive
- Water-based stearate, non-pigmented, No-Fil coating
- Fiber-reinforced, latex paper backing

##### BENEFITS

- Easy penetration of the hardest surfaces
- Resists loading for longest usable product life, no color transfer to work
- Provides flexibility and resistance to tearing

### AVAILABILITY 9 X 11 PAPER SHEETS



TIER:	<b>BEST</b>	<b>BEST</b>	<b>BETTER</b>	<b>GOOD</b>
BRAND:	Norton	Norton	Norton	Merit
TRADENAME:	<b>A275 NO-FIL</b>	<b>A259 (3X) NO-FIL</b>	<b>A475 NO-FIL</b>	<b>PB273 NO-FIL</b>
ABRASIVE:	Aluminum Oxide	Aluminum Oxide	Silicon Carbide	Aluminum Oxide
BACKING WEIGHT:	B-Weight	B-Weight	B-Weight	B-Weight
OTHER:	P-Graded	P-Graded	P-Graded	P-Graded

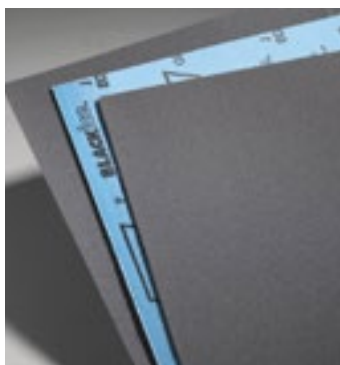
SIZE	GRIT	MIN. / STD. PKG.	PART NO.	PART NO.	PART NO.	PART NO.
9 x 11	60	50/250		07660702642*		
	80		66261131634	07660702641*	66254487393	66623311878
	100	100/500	66261131633	07660702640*	66254487394	66623311877
	120		66261131632	07660702639*	66254487395	66623311876
	150		66261131631	07660702638*	66254487396	66623311875
	180		66261131630	07660702637*	66254487397	66623311874
	220		66261131629	07660702636*	66254487398	66623311873
	240		66261131628		66254487399	66623311879
	280		66261131627			
	320		66261131626	07660702633*	66254487400	66623311871
	400		66261131624	07660702632*		66623311870
	500		66261131623			
	600		66261131622			
	800		66261131621			
	1000	100/500	66261131620			
1200		66261131619				
1500		66261131618				

\* PACKAGING STANDARDS: A259 (3X) JOB PACKS: 20 SHEETS PER PACK / 10 PACKS PER STANDARD PACKAGE FOR A TOTAL OF 200 SHEETS



## Waterproof Aluminum Oxide and Silicon Carbide 9 x 11 Sheets

### FEATURED PRODUCTS



### NORTON BLACK ICE T214 AND T401 WATERPROOF BEST CHOICE FOR ALL WET APPLICATIONS

FEATURES	BENEFITS
■ T214: Premium, P-graded, heat-treated aluminum oxide abrasive	■ Ultimate cut and life in wet applications
■ T401: Premium, ultra fine (1000 – 2500 JIS graded) silicon carbide abrasive	■ Ultimate finish in wet applications
■ Improved resin bond system	■ Long life in wet applications
■ High-strength B-wt, high-latex, waterproof paper backing	■ Ultimate flexibility, with wet-curl resistance
	■ Environmentally stable, resists humidity-caused curling

AVAILABILITY  
9 X 11  
PAPER SHEETS



TIER:	BEST	BEST	BETTER	GOOD
BRAND:	Norton	Norton	Norton	Norton
TRADENAME:	<b>T214</b>	<b>T401</b>	<b>T414</b>	<b>T461</b>
ABRASIVE:	Aluminum Oxide	Silicon Carbide	Silicon Carbide	Silicon Carbide
BACKING WEIGHT:	B-Weight	B-Weight	B-Weight	C-Weight
OTHER:	P-Graded	JIS Graded	CAMI Graded	CAMI Graded

SIZE	GRIT	MIN./STD. PKG.	PART NO.	PART NO.	PART NO.	PART NO.
9 x 11	60	50/250				66261101175
	80					66261101170
	100					66261101165
	120					66261101160
	150					66261101155
	180					66261101150
	220		66261139389		66261139367	
	240		66261139388		66261139366	66261130331
	280				66261139365	
	320		66261139386		66261139364	66261130332
	360				66261139363	
	400		66261139385		66261139362	66261130333
	500		66261139384		66261139361	
	600		66261139383		66261139360	66261130334
800	66261139382					
1000	50/250		66261139381			
1200			66261139380			
1500			66261139379			
2000			66261139378			
2500			66261139377			



### Waterproof Sanding Blocks – with “grabbing” power

#### Dual Density Wet Sanding Block

- No adhesive required: simply wrap a 5-1/2" x 9" (9" x 11" cut in half) sheet around the block
- The dense side is for more aggressive blocking, while the soft side is for color sanding
- Equalizes sanding pressure for fine grit applications

#### Holey Block

- No adhesive required: simply wrap a 5-1/2" x 9" (9" x 11" cut in half) sheet around the block
- A rugged, semi-rigid, multi-purpose sanding block engineered for flat to medium curved surfaces
- A tactical hole pattern side provides numerous cutting edges to create a 30% faster cut rate
- The plain side provides firmness and a comfortable, easy-to-hold surface

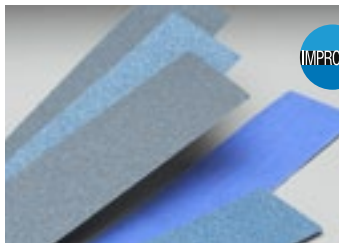


DESCRIPTION	STD. PKG.	PART NO.
Wet Sanding Block	12	63642503728
Holey Block	8	63642503729



File Strips / Hand Sanding Cut Sheets / Rolls

FEATURED PRODUCTS



**NORTON BLUEFIRE H875P**  
EXCELLENT FOR SOFT MATERIAL APPLICATIONS

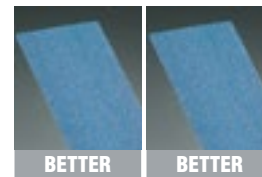
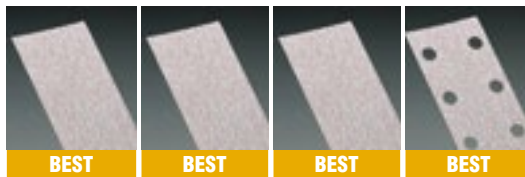
FEATURES

- Patented zirconia abrasive
- Strong E-weight paper, latex impregnated
- Open coat design

BENEFITS

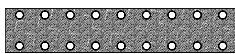
- Extended life over original NorZon products
- Increased durability and chip resistance, flexible
- Reduced loading; ideal for body filler, fiberglass and composite sanding

AVAILABILITY  
PAPER FILE  
STRIPS



TIER:	<b>BEST</b>	<b>BEST</b>	<b>BEST</b>	<b>BEST</b>	<b>BETTER</b>	<b>BETTER</b>	<b>BETTER</b>
BRAND:	Norton	Norton	Norton	Norton	Norton	Norton	Norton
TRADENAME:	<b>A275 NO-FIL</b>	<b>A275 NO-FIL</b>	<b>A275 NO-FIL</b>	<b>A275 NO-FIL</b>	<b>H875P</b>	<b>H875P</b>	<b>H875P</b>
ABRASIVE:	A/O	A/O	A/O	A/O	Z/A	Z/A	Z/A
BACKING WEIGHT:	B-Weight	B-Weight	B-Weight	B-Weight	E-Weight	E-Weight	E-Weight
BACKING ATTACHMENT:	Non-PSA	PSA	Hook/Loop	Hook/Loop Vac	Non-PSA	PSA	Hook/Loop
OTHER:	P-Graded	P-Graded	P-Graded	P-Graded			

SIZE	GRIT	MIN/STD PKG	PART NO.	PART NO.	PART NO.	PART NO.	MIN/STD PKG	PART NO.	PART NO.	MIN/STD PKG	PART NO.
2-3/4 x 16	100	50/500				66261131657					
	120					66261131656					
	180					66261131654					
2-3/4 x 16-1/2	36	50/500					50/250		66261123610	25/125	66261123616
	40							66261123609	66261123615		
	80			66261131640	66261131646			66261123608	66261123614		
	100			66261131639	66261131645						
	120				66261131644						
	150			66261131637	66261131643						
	180			66261131636	66261131642						
220			66261131641								
2-3/4 x 17-1/2	36	50/500					50/250	66261123622			
	40							66261123621			
	80			66261131652				66261123620			
	100			66261131651				66261126512			
	120			66261131650							
	150			66261131649							
	180			66261131648							
220		66261131647				66261126511					



VACUUM HOLE PATTERN FOR  
2-3/4 X 16 FILE STRIPS



Sanding Boards

PSA/Non-PSA Sanding Board

- This sanding board has a cushioned surface
- Spring clips mounted at each end securely hold 2-3/4" x 16-1/2" PSA file strips and 2-3/4" x 17-1/2" non-PSA file strips



Hook and Loop and Non-PSA Sanding Board

- Lightweight, rugged design for easy sanding of plastic fillers
- Spring clips mounted at each end securely hold 2-3/4" x 16-1/2" hook and loop file strips and 2-3/4" x 17-1/2" non-PSA file strips
- Air file shoe eliminates the need for clips. The quick-change backing positively locks and unlocks for fast use.



DESCRIPTION	STD. PKG.	PART NO.
Hook & Loop/Non-PSA File Strip Sanding Board	5	63642552836
Hook & Loop Air File Shoe	5	63642552835
PSA/Non-PSA File Strip Sanding Board	6	63642542724





AVAILABILITY  
PAPER CUT SHEETS



TIER:	<b>GOOD</b>	<b>GOOD</b>	<b>GOOD</b>
BRAND:	Norton	Norton	Norton
TRADENAME:	<b>A290 NO-FIL</b>	<b>A211</b>	<b>A213</b>
ABRASIVE:	Aluminum Oxide	Aluminum Oxide	Aluminum Oxide
BACKING WEIGHT:	C-Weight	D-Weight	C-Weight
OTHER:	P-Graded	P-Graded	P-Graded

SIZE	GRIT	MIN./STD. PKG.	PART NO.	PART NO.	PART NO.
3-2/3 x 9	60	100/1000		66261102925	
	80		66261101119	66261102920	
	100				66261102900
	120				66261102895
	180		66261101124		
	220		66261101123		



**Rubber Hand Sanding Blocks**

- Resilient rubber blocks that conform well to mild contours and flat surfaces

DESCRIPTION	STD. PKG.	PART NO.
2-3/4 x 5	5	07660701889

AVAILABILITY  
PSA/  
HOOK & LOOP  
PAPER ROLLS



TIER:	<b>BEST</b>	<b>BEST</b>	<b>BEST</b>	<b>BETTER</b>	<b>BETTER</b>	<b>BETTER</b>	<b>BETTER</b>
BRAND:	Norton	Norton	Norton	Norton	Norton	Norton	Norton
TRADENAME:	<b>A975 NO-FIL</b>	<b>A975 NO-FIL</b>	<b>A975 NO-FIL</b>	<b>A275 NO-FIL</b>	<b>A275 NO-FIL</b>	<b>A275 NO-FIL</b>	<b>A275 NO-FIL</b>
ABRASIVE:	C/A	C/A	C/A	A/O	A/O	A/O	A/O
BACKING WEIGHT:	C-Wt.	C-Wt.	B-Wt.	B-Wt.	B-Wt.	B-Wt.	B-Wt.
BACKING ATTACHMENT:	PSA	PSA	PSA	PSA	PSA	PSA	PSA
OTHER:	P-Graded	P-Graded	P-Graded	P-Graded	P-Graded	P-Graded	P-Graded
SIZE:	2-3/4" x 25yd	2-3/4" x 30yd	2-3/4" x 45yd	2-3/4" x 25yd	2-3/4" x 30yd	2-3/4" x 45yd	4-1/2" x 10 yd



TIER:	<b>BEST</b>	<b>GOOD</b>
BRAND:	Norton	Merit
TRADENAME:	<b>A975 NO-FIL</b>	<b>PB273 NO-LOAD</b>
ABRASIVE:	C/A	A/O
BACKING WEIGHT:	B-Wt.	B-Wt.
BACKING ATTACHMENT:	Hook & Loop*	Hook & Loop•
OTHER:	P-Graded	P-Graded
SIZE:	2-3/4" x 13 yd	3" x 12 yd

GRIT	MIN./STD. PKG.	PART NO.	PART NO.	PART NO.	PART NO.	PART NO.	PART NO.	PART NO.	MIN/STD PKG	PART NO.	PART NO.
80	1/5	66261149566			66261131691			66261131697	1/4	63642506261	66623345609
100							66261131690	66261131696			
120			66261149564				66261131689	66261131695		63642506259	66623334493
150				66261149563				66261131688		63642506258	66623334494
180				66261149562				66261131687		63642506257	66623334495
220				66261149561				66261131686		63642506256	66623345611
240								66261131685			
320				66261149558				66261131683		63642506255	66623335601
400				66261149557				66261131681		66623329518	66623345612
500										66623329547	
600								66261131679		66623329548	

\* THE 2-3/4" WIDE HOOK AND LOOP PAPER ROLL IS PERFORATED AT 2-3/4" WHICH ALLOWS USE ON ALL STANDARD LENGTHS OF HAND BLOCKS AND FILE BOARDS.  
• THE 3" WIDE HOOK AND LOOP PAPER ROLL IS PERFORATED AT 4-1/4" TO ALLOW FOR USE ON DYNABRADE'S "DYNABUG II®" TOOL.

PSA Roll Accessories



**PSA Roll Dispenser**

- Heavy-duty wire dispenser has a vinyl coating to protect the work surface
- Accommodates two 2-3/4" PSA rolls; stackable for multi-grit operations. Attach to wall or mount on cabinet



**PSA/Hook & Loop Sanding Blocks**

- Ergonomically-shaped flexible foam blocks used with 2-3/4" rolls, fit comfortably in your hand
- Firm block produces a true flat surface
- The soft block is designed for flat surfaces and contours

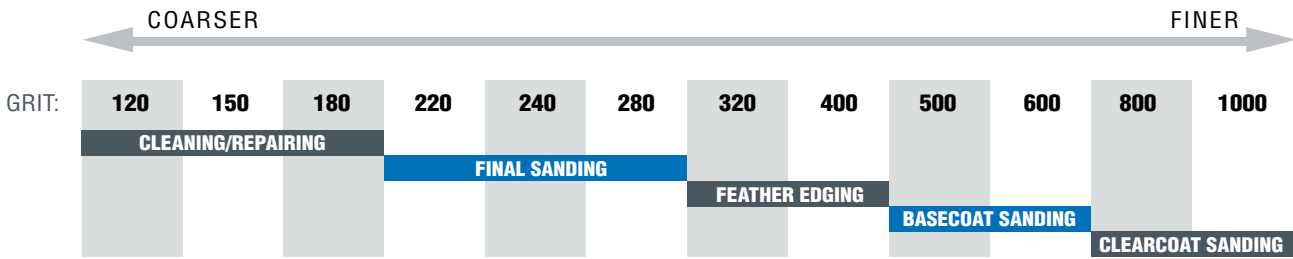
DESCRIPTION	STD. PKG.	PART NO.
PSA Roll Dispenser	1	63642542773

SIZE	DESCRIPTION	STD. PKG.	BACKING ATTACHMENT:	
			PSA	HOOK & LOOP
			PART NO.	PART NO.
2-3/4 x 5	Soft	5	63642542090	63642542092
2-3/4 x 5	Firm	5	63642542091	63642542093
2-3/4 x 7-3/4	Soft	5		63642542095
2-3/4 x 7-3/4	Firm	5	63642542094	



Rotolo Foam Sanding Pads

APPLICATION/GRIT RECOMMENDATION GUIDE



FEATURED PRODUCTS



NO-FIL NORTON ADALOX A275 ROTOLO FOAM ROLLS

THE BETTER CHOICE FOR FINE SANDING FLAT AND CURVED SURFACES

FEATURES

- A275 (premium P-graded, aluminum oxide grain with No-Fil coating) on Rotolo foam backing
- 4-1/2" wide x 82' long roll perforated every 5-1/2"
- Convenient dispensing box

BENEFITS

- Perfect for hand sanding without leaving finger marks
- Provides outstanding finish on wood, metal, and composites, and primers, sealers and top coats
- Fast cut and long life without loading
- Compatible with all coatings
- 50% – 60% improvement in tear strength
- Standard 1/4 sheet size for hand or machine sanding; 178 sheets per roll
- Protects A275 Rotolo foam from damage

AVAILABILITY

TIER:	BETTER
BRAND:	Norton
TRADENAME:	ROTOLO
ABRASIVE:	Aluminum Oxide

SIZE (W x L)	GRIT SIZE	STD. PKG.	PART NO.
4-1/2" x 82'	P120	2	63642535316
	P150	2	63642557584
	P180	2	63642557599
	P220	2	63642557600
	P240	2	63642557602
	P280	2	63642557604
	P320	2	63642557606
	P400	2	63642557608
	P500	2	63642557611
	P600	2	63642557612
	P800	2	63642557613
	P1000	2	63642557616

