

3M™ Trizact™ Abrasive Belts

3M™ Trizact™ 327DC

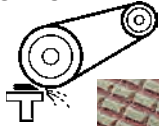
- Use for mill line removal, intermediate scratch refinement, consistent dimensioning and consistent finishing applications
- Macroreplicated aluminum oxide on a flexible backing
- Grinding aid
- For dry use only



UPC	Grade	W x L	Min./Case
051135-94693-0	A30	Belt sizes made to order.	Determined by belt size.
051135-94692-3	A45	Specify UPC, grade and belt size (W" x L").	
051135-94691-6	A65		
051135-94690-9	A100		
051135-29683-7	A160	Belts wider than 25" require multiple splices.	
051135-94689-3	A300		

3M™ Trizact™ CF 337DC

- Macroreplicated structure provides long product life and consistent cut and finish



- For use on backstand grinders

UPC	W x L	Grade	Qty./Case
051141-20646-2†	1" x 132"	A300	100
048011-33156-0	2" x 60"	A45	5
048011-33155-3	2" x 60"	A65	5
048011-33154-6†	2" x 60"	A100	5
048011-33153-9†	2" x 60"	A160	5
048011-33152-2†	2" x 60"	A300	5
048011-33161-4†	2" x 72"	A45	5
048011-33160-7†	2" x 72"	A65	5
048011-33159-1†	2" x 72"	A100	5
048011-33158-4†	2" x 72"	A160	5
048011-33157-7†	2" x 72"	A300	5
048011-33166-9†	2" x 132"	A45	5
048011-33165-2†	2" x 132"	A65	5
048011-33164-5†	2" x 132"	A100	5
048011-33163-8†	2" x 132"	A160	5
048011-33162-1†	2" x 132"	A300	5
048011-33171-3†	3" x 132"	A45	5
048011-33170-6†	3" x 132"	A65	5
048011-33169-0†	3" x 132"	A100	5
048011-33168-3†	3" x 132"	A160	5
048011-33167-6†	3" x 132"	A300	5

† Made-to-Order

3M™ Trizact™ 347FC

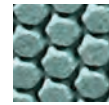
- 3M ceramic abrasive grain on a macroreplicated, flexible X wt. backing
- For high-pressure applications on hard metals, nickel alloys, titanium and stainless steel



UPC	Grade	W x L	Min./Case
051125-64275-0	A30	Belt sizes made to order. Specify UPC, grade and belt size (W" x L"). Belts wider than 25" require multiple splices.	Determined by belt size.
051125-64274-3	A45		
051125-64273-6	A65		
051125-64272-9	A100		
051125-64271-2	A160		
051125-64270-5	A300		

3M™ Trizact™ Cloth Belts 363FC

- Centerless/cylindrical/flat part grinding and finishing
- Macroreplicated aluminum oxide on a durable YF wt. cloth backing
- Use wet on zirconium, titanium, carbon steel, stainless steel and other alloys
- Long belt life improves productivity
- Reduce or eliminate belt break-in
- Consistent cut rate and finish from heavy deburring and defect removal to intermediate finishing



UPC	Grade	W x L	Min./Case
051135-98214-3	A30	Belt sizes made to order. Specify UPC, grade and belt size (W" x L"). Belts wider than 25" require multiple splices.	Determined by belt size.
051135-98213-6	A45		
051135-98212-9	A65		
051135-98211-2	A100		
051135-98210-5	A160		
051135-98209-9	A300		

3M™ Trizact™ Abrasive Belts

3M™ Trizact™ 407EA

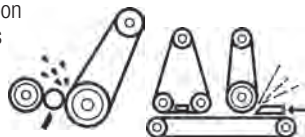
- Use for mill line removal, intermediate scratch refinement, consistent dimensioning and consistent finishing applications
- Silicon carbide constructed on a flexible rayon cloth backing
- Grinding aid for cooler grinding
- Resin bonded for heat resistance



UPC	Grade	W x L	Min./Case
051135-91841-8	A20	Belt sizes made to order. Specify UPC, grade and belt size (W" x L"). Belts wider than 25" require multiple splices.	Determined by belt size.
051144-99004-7	A60		
051144-99005-4	A90		
051135-90527-2	A110		

3M™ Trizact™ Cloth Belts 463FC

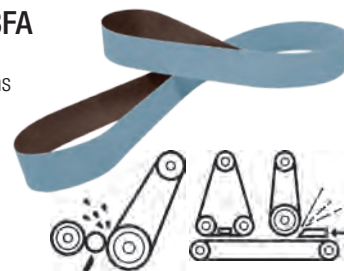
- Wet centerless/flat part/finishing/polishing
- Macroreplicated silicon carbide on a durable YF wt. cloth backing
- Use wet on zirconium, titanium, carbon steel, stainless steel and other alloys
- Long belt life improves productivity
- Reduce or eliminate belt break-in
- Consistent finer grade ranges for fine finishes on all metals



UPC	Grade	W x L	Min./Case
051135-98191-7	A6	Belt sizes made to order. Specify UPC, grade and belt size (W" x L"). Belts wider than 25" require multiple splices.	Determined by belt size.
051135-97955-6	A10		
051135-97954-9	A20		
051135-97953-2	A45		

3M™ Trizact™ Belts 953FA

- Use in wet centerless or flat grinding and finishing operations
- Process flexible belt that delivers consistent, predictable results
- Macroreplicated ceramic abrasive grain coated on waterproof cloth backing



UPC	Grade	W x L	Min./Case
051135-29383-6	A6	Belt sizes made to order. Specify UPC, grade and belt size (W" x L"). Belts wider than 25" require multiple splices.	Determined by belt size.
051135-29507-6	A10		
051135-29382-9	A16		
051135-29381-2	A30		
051135-29380-5	A45		
051135-29379-9	A65		
051135-29378-2	A80		
051135-29377-5	A100		
051135-29375-1	A160		
051135-29373-7	A300		

3M™ Belts

241E

- Aluminum oxide on an XE wt. cloth backing
- High strength backing for tougher applications
- Use with 3M™ File Belt Sander

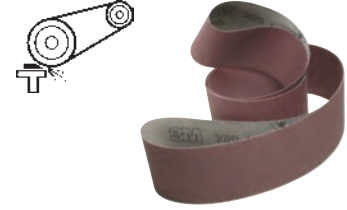


UPC	W x L	Grade	Min./Case
051144-26733-0	1/4" x 24"	60	50/200
051144-26732-3	1/4" x 24"	80	50/200
051144-26731-6	1/4" x 24"	120	50/200
051144-31170-5	1/2" x 12"	60	50/200
051144-26894-8†	1/2" x 12"	80	50/200
051144-26892-4†	1/2" x 12"	120	50/200
051144-72227-3†	1/2" x 18"	60	50/200
051144-72228-0	1/2" x 18"	80	50/200
051144-72229-7†	1/2" x 18"	120	50/200
051144-26725-5†	1/2" x 24"	50	50/200
051144-26723-1	1/2" x 24"	60	50/200
051144-26720-0	1/2" x 24"	80	50/200
051144-26719-4	1/2" x 24"	100	50/200
051144-26717-0†	1/2" x 24"	120	50/200
051144-26715-6	1/2" x 24"	180	50/200
051144-26714-9	1/2" x 24"	220	50/200
051144-14756-4	3/4" x 18"	60	50/200
051144-14519-5	3/4" x 18"	80	50/200
051144-14667-3	3/4" x 18"	120	50/200

† Made-to-Order

302D

- Aluminum oxide mineral
- Flexible belt for blending and finishing contoured and complex parts
- Works great on most metals
- For use on backstand grinders
- Grades 60, 80, P100–P600

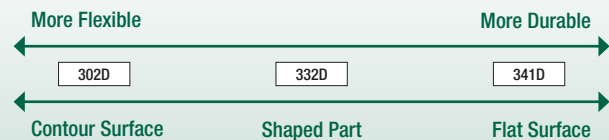


UPC	W x L	Grade	Min./Case
051141-30867-8	2" x 118"	P120	25/50
051141-30870-8	2" x 118"	P150	25/50
051141-30873-9	2" x 118"	P180	25/50
051141-30876-0	2" x 118"	P220	25/50
051141-30885-2	2" x 118"	P320	25/50
051141-30888-3	2" x 118"	P400	25/50
051141-30710-7	2" x 132"	80	25/50
051141-30713-8	2" x 132"	P100	25/50
051141-30716-9	2" x 132"	P120	25/50
051141-30719-0	2" x 132"	P150	25/50
051141-30722-0	2" x 132"	P180	25/50
051141-30725-1	2" x 132"	P220	25/50
051141-30728-2	2" x 132"	P240	25/50
051141-30734-3	2" x 132"	P320	25/50
051141-30737-4	2" x 132"	P400	25/50
051141-30743-5	2" x 132"	P600	25/50
051141-30862-3	3" x 118"	80	25/50
051141-30865-4	3" x 118"	P100	25/50
051141-30874-6	3" x 118"	P180	25/50
051141-30877-7	3" x 118"	P220	25/50
051141-30886-9	3" x 118"	P320	25/50
051141-30780-0	3" x 132"	60	25/50
051141-30711-4	3" x 132"	80	25/50
051141-30714-5	3" x 132"	P100	25/50
051141-30717-6	3" x 132"	P120	25/50
051141-30720-6	3" x 132"	P150	25/50
051141-30723-7	3" x 132"	P180	25/50
051141-30726-8	3" x 132"	P220	25/50
051141-30729-9	3" x 132"	P240	25/50
051141-30732-9	3" x 132"	P280	25/50
051141-30735-0	3" x 132"	P320	25/50
051141-30738-1	3" x 132"	P400	25/50
051141-30741-1	3" x 132"	P500	25/50

Tech Tip

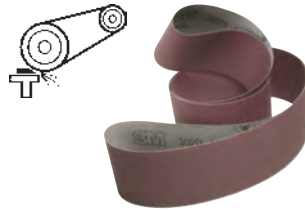
Select the Right Belt for Your Job

Choose from 302D, 332D and 341D depending upon backing flexibility needed for application as illustrated below:



332D

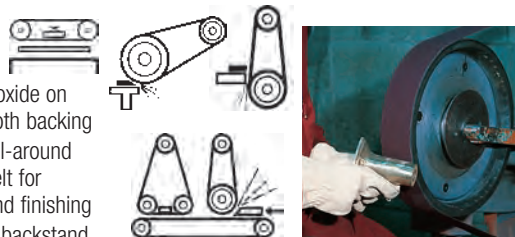
- Aluminum oxide mineral
- Semi-flexible X wt. backing provides good durability when working on contoured parts
- For use on backstand grinders
- Works great on most metals
- Grades 60, 80, P100–P400



UPC	W x L"	Grade	Min./Case
051141-30776-3	2" x 132"	60	25/50
051141-30746-6	2" x 132"	80	25/50
051141-30749-7	2" x 132"	P100	25/50
051141-30752-7	2" x 132"	P120	25/50
051141-30758-9	2" x 132"	P180	25/50
051141-30761-9	2" x 132"	P220	25/50
051141-30764-0	2" x 132"	P240	25/50
051141-30770-1	2" x 132"	P320	25/50
051141-30750-3	3" x 132"	P100	25/50
051141-30753-4	3" x 132"	P120	25/50
051141-30756-5	3" x 132"	P150	25/50
051141-30759-6	3" x 132"	P180	25/50
051141-30762-6	3" x 132"	P220	25/50
051141-30765-7	3" x 132"	P240	25/50
051141-30768-8	3" x 132"	P280	25/50

341D

- Aluminum oxide on an X wt. cloth backing
- Excellent all-around abrasive belt for blending and finishing
- For use on backstand, benchtop, stroke sanding, slack of belt and dry flat finishing equipment



UPC	W x L"	Grade	Min./Case
051144-26614-2	1" x 42"	36	50/200
051144-31823-0	1" x 42"	50	50/200
891040-01450-7	1" x 42"	60	25/100
891040-01451-4	1" x 42"	80	25/100
891040-01452-1	1" x 42"	P100	25/100
891040-01453-8	1" x 42"	P120	25/100
051144-26602-9	1" x 42"	P150	50/200
051144-26601-2	1" x 42"	P180	50/200
051144-26599-2	1" x 42"	P240	50/200
051144-26597-8	1" x 42"	P320	50/200
051144-26443-8	1-1/2" x 60"	36	10/50
051144-26441-4	1-1/2" x 60"	40	10/50
051144-26438-4	1-1/2" x 60"	60	25/50
051144-26436-0	1-1/2" x 60"	80	25/50

341D (cont.)

UPC	W x L"	Grade	Min./Case
051144-26571-8	2" x 48"	36	10/50
051144-26568-8	2" x 48"	50	10/50
051144-26564-0	2" x 48"	60	25/50
051144-26562-6	2" x 48"	80	25/50
051144-26561-9	2" x 48"	P100	25/50
051144-26560-2	2" x 48"	P120	25/50
051144-26424-7	2" x 60"	50	10/50
051144-33640-1	2" x 60"	60	25/50
051144-33639-5	2" x 60"	80	25/50
051144-33667-8	2" x 60"	P120	25/50
051144-26320-2	2" x 72"	36	10/50
051144-26316-5	2" x 72"	60	25/50
051144-33067-6	2" x 72"	80	25/50
051144-26312-7	2" x 72"	P120	25/50
051144-26309-7	2" x 72"	P180	25/50
051144-81752-8	2" x 72"	P240	25/50
051144-26408-7	2-1/2" x 60"	36	10/50
051144-26400-1	2-1/2" x 60"	60	25/50
051144-26396-7	2-1/2" x 60"	80	25/50
051144-26388-2	2-1/2" x 60"	P120	25/50
051144-26857-3	3-1/2" x 15-1/2"	60	10/50
051144-26856-6	3-1/2" x 15-1/2"	80	10/50
891040-02663-0	3-1/2" x 15-1/2"	P120	10/50
891040-01436-1	4" x 24"	36	25
891040-01439-2	4" x 24"	60	50
891040-01440-8	4" x 24"	80	50
051144-33647-0	4" x 132"	60	25
891040-01454-5	6" x 48"	36	10/20
891040-01455-2	6" x 48"	40	10/20
891040-01456-9	6" x 48"	50	10/20
891040-01457-6	6" x 48"	60	10/20
891040-10454-3	6" x 48"	80	20
891040-10455-0	6" x 48"	P100	20
891040-10456-7	6" x 48"	P120	20
051144-26517-6	6" x 48"	P150	20
051144-26515-2	6" x 48"	P180	20
051144-26513-8	6" x 48"	P240	20
051144-74271-4	37" x 60"	P120	5
051144-14420-4	37" x 75"	80	3
051144-33061-4	37" x 75"	P120	5
051144-14508-9	37" x 75"	P180	5

3M™ Belts

361F

- Aluminum oxide on an XF wt. backing
- Durable belt with a tough polyester backing that can be used wet or dry
- Ideal use in the grinding of sheets and coils, centerless, flat finishing and hand tool applications



UPC	W x L	Grade	Min./Case
051111-67159-7†	4" x 90"	P180	50
051111-67179-5†	4" x 90"	P320	50
051111-68840-3†	8" x 135"	P150	20
051111-68841-0†	8" x 135"	P180	20
051119-84596-9†	6" x 90"	60	20
051115-27707-8†	6" x 90"	P220	20
051125-09948-6†	8" x 135"	P320	20
051144-14773-1	37" x 60"	80	2
051144-14905-6	37" x 60"	P100	5
051144-11519-8	37" x 60"	P120	5
051144-76939-1	37" x 60"	P150	5
051144-11515-0	37" x 60"	P180	5
051144-76923-0	37" x 60"	P220	5
051144-81215-8	37" x 75"	P100	5
051144-76942-1†	37" x 75"	P120	5
051144-80037-7	37" x 75"	P150	5
051111-51215-9	37" x 75"	P180	5

† Made-to-Order

461F

- Silicon carbide mineral
- Durable cloth-backed belts
- For heavy duty grinding to fine finishing
- Resistant to tearing and will not easily nick
- For use on backstand, benchtop, slack of belt, flat finishing, centerless and wet roll grinding equipment

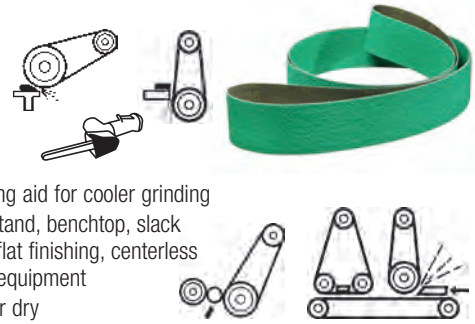


UPC	W x L	Grade	Min./Case
051111-67404-8†	4" x 118"	P220	50
051111-67405-5†	4" x 132"	P220	50
051111-67408-6†	4" x 132"	P320	50
051125-23665-2†	4" x 64"	P400	50
051125-67387-4	4" x 106"	P100	5/5
051144-04337-8	4" x 106"	P80	5/5
051144-04335-4†	4" x 106"	P120	50

† Made-to-Order

577F

- Alumina zirconia on a YF wt. cloth backing
- Resin bonded for heat resistance
- Features a grinding aid for cooler grinding
- For use on backstand, benchtop, slack of belt, portable, flat finishing, centerless and roll grinding equipment
- Can be run wet or dry



UPC	W x L	Grade	Min./Case
051141-30690-2	1/4" x 18"	60	50/200
051141-30691-9	1/4" x 18"	80	50/200
051141-30708-4	1/4" x 18"	120	50/200
051141-30694-0	1/4" x 24"	60	50/200
051119-05580-1	1/4" x 24"	80	50/200
051141-30695-7	1/4" x 24"	120	50/200
051111-68668-3	1/2" x 12"	60	50/200
051111-68695-9	1/2" x 12"	80	50/200
051141-30709-1	1/2" x 12"	120	50/200
051141-30686-5	1/2" x 18"	36	50/200
051119-63081-7	1/2" x 18"	60	50/200
051119-82035-5	1/2" x 18"	80	50/200
051141-30689-6	1/2" x 18"	120	50/200
051141-30693-3	1/2" x 24"	36	50/200
051111-68669-0	1/2" x 24"	60	50/200
051111-68696-6	1/2" x 24"	80	50/200
051111-69436-7	1/2" x 24"	120	50/200
051141-30687-2	3/4" x 18"	36	50/200
051115-19553-2	3/4" x 18"	60	50/200
051125-19076-3	3/4" x 18"	80	50/200
051141-30688-9	3/4" x 18"	120	50/200
051125-16745-1	3/4" x 20-1/2"	60	50/200
051111-68697-3	3/4" x 20-1/2"	80	50/200
051125-22333-1	3/4" x 20-1/2"	120	50/200
051119-71425-8	1" x 18"	60	50/200
051125-23878-6	1" x 18"	80	50/200
051141-30692-6	1" x 18"	120	50/200
051115-19554-9	2" x 48"	60	25/50
051119-05579-5	2" x 48"	80	25/50
051125-11238-3	2" x 48"	120	25/50
051141-30699-5	2" x 60"	36	25/50
051111-69103-8	2" x 60"	60	25/50
051141-30703-9	2" x 60"	80	25/50
051141-30704-6	2" x 60"	120	25/50
051141-30698-8	2" x 72"	36	25/50
051111-69104-5	2" x 72"	60	25/50
051141-30701-5	2" x 72"	80	25/50
051141-30697-1	2" x 72"	120	25/50

3M™ Belts

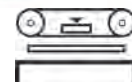
577F (cont.)

UPC	W x L	Grade	Qty./Case
051111-67602-8	2" x 132"	36	25/50
051141-30702-2	2" x 132"	50	25/50
051111-69105-2	2" x 132"	60	25/50
051111-69108-3	2" x 132"	80	25/50
051141-30696-4	2" x 132"	120	25/50
051119-64999-4	2-1/2" x 60"	36	25/50
051111-69106-9	2-1/2" x 60"	60	25/50
051125-12707-3	2-1/2" x 60"	80	25/50
051141-30706-0	2-1/2" x 60"	120	25/50
051111-69099-4	3" x 132"	36	25/50
051119-82066-9	3" x 132"	50	25/50
051111-69569-2	3" x 132"	60	25/50
051111-69571-5	3" x 132"	80	25/50
051111-67681-3	3" x 132"	120	25/50
051119-67701-0†	3-1/2" x 15-1/2"	60	50
051119-58968-9†	3-1/2" x 15-1/2"	80	50
051119-67700-3†	3-1/2" x 15-1/2"	120	50
051111-67604-2	4" x 132"	36	25
051115-27562-3	4" x 132"	50	25
051111-69570-8	4" x 132"	60	25
051111-69573-9	4" x 132"	80	25
051125-23987-5	4" x 132"	120	25
051111-69445-9	6" x 48"	60	20
051119-83855-8	6" x 48"	80	20
051141-30707-7	6" x 48"	120	20
051111-69440-4	37" x 60"	36	2
051111-68691-1	37" x 60"	60	2
051111-69111-3	37" x 60"	80	2
051111-69115-1	37" x 60"	120	5
051125-22740-7	37" x 60"	180	5
051119-61101-4	37" x 75"	36	2
051111-68692-8	37" x 75"	60	2
051111-69112-0	37" x 75"	80	2
051111-67688-2	37" x 75"	120	5
051125-09283-8	37" x 75"	180	5

† Made-to-Order

747D

- 3M ceramic aluminum oxide blend abrasive grain on an X wt. cloth backing
- Use for offhand heat sensitive stainless steel applications
- Grinding aid enhances performance on stainless steel and other exotic alloys
- Well suited for stroke sanding applications

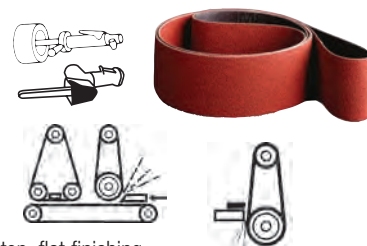


UPC	W x L	Grade	Qty./Case
051111-67749-0†	3" x 9-1/2"	50	200
051111-67759-9†	3" x 9-1/2"	60	200
051111-67789-6†	3" x 9-1/2"	P100	200
051111-67806-0†	3" x 9-1/2"	P120	200
051111-67807-7†	3" x 118"	P120	50
051115-27355-1†	3" x 132"	60	50
051111-68923-3†	3" x 132"	P120	50
051111-67751-3†	6" x 264"	50	10
051111-67766-7†	6" x 264"	60	10
051111-67778-0†	6" x 264"	80	20
051125-20535-1†	6" x 264"	P100	20
051111-67812-1†	6" x 264"	P120	20
051144-85846-0†	6" x 274"	60	20
051111-67779-7†	6" x 274"	80	20
051111-67767-4†	6" x 300"	60	10
051111-67781-0†	6" x 300"	80	20
051111-67813-8†	6" x 300"	P120	20
051115-19560-0†	6" x 355"	50	10
051111-67755-1†	6" x 360"	50	10

† Made-to-Order

777F

- 3M ceramic aluminum oxide blend abrasive grain on a YF wt. cloth backing
- Contains grinding aid which enhances performance on stainless steel and other exotic alloys
- For use on backstand, benchtop, flat finishing, slack of belt, centerless and dry roll grinding equipment
- Can be run wet or dry



UPC	W x L	Grade	Qty./Case
051144-84403-6	1/4" x 18"	60	200
051144-85318-2	1/4" x 18"	80	200
051144-19579-2	1/4" x 18"	P120	200
051144-84412-8	1/4" x 24"	40	200
051144-80253-1	1/4" x 24"	60	200
051144-77642-9	1/4" x 24"	80	200
051144-82229-4	1/4" x 24"	P120	200
051111-69457-2	1/2" x 12"	60	200
051144-85372-4	1/2" x 12"	80	200
051111-69604-0	1/2" x 12"	P120	200

3M™ Belts

777F (cont.)

UPC	W x L	Grade	Qty./Case
051144-84301-5	1/2" x 18"	36	200
051144-84409-8	1/2" x 18"	40	200
051144-80551-8	1/2" x 18"	60	200
051144-80232-6	1/2" x 18"	80	200
051144-84304-6	1/2" x 18"	P120	200
051144-77643-6	1/2" x 24"	36	200
051144-82342-0	1/2" x 24"	40	200
051144-77408-1	1/2" x 24"	50	200
051144-77065-6	1/2" x 24"	60	200
051144-77491-3	1/2" x 24"	80	200
051144-81064-2	1/2" x 24"	P120	200
051144-84302-2	3/4" x 18"	36	200
051144-84404-3	3/4" x 18"	60	200
051144-77992-5	3/4" x 18"	80	200
051144-84303-9	3/4" x 18"	P120	200
051144-80486-3	3/4" x 20-1/2"	60	200
051144-80686-7	3/4" x 20-1/2"	80	200
051125-23897-7	1" x 18"	60	200
051144-85319-9	1" x 18"	80	200
051141-30705-3	1" x 18"	P120	200
051144-76527-0	1" x 42"	40	50/200
051144-77512-5	1" x 42"	60	50/200
051144-14895-0	1" x 42"	80	50/200
051144-84416-6	1-1/2" x 60"	60	25/50
051144-76731-1	1-1/2" x 60"	80	25/50
051144-82022-1	1-1/2" x 60"	P120	25/50
051144-76738-0	2" x 48"	36	10/50
051144-76519-5	2" x 48"	60	25/50
051144-14896-7	2" x 48"	80	25/50
051144-85393-9	2" x 48"	P120	50
051144-77663-4	2" x 60"	36	50
051144-77152-3	2" x 60"	60	50
051144-84296-4	2" x 60"	80	50
051144-85377-9	2" x 60"	P120	50
051144-76531-7	2" x 72"	36	50
051144-80286-9	2" x 72"	60	50
051144-14884-4	2" x 72"	80	50
051144-81767-2	2" x 72"	P120	50
051144-14264-4	2" x 132"	36	50
051144-14899-8	2" x 132"	50	50
051144-82231-7	2" x 132"	60	50
051144-14534-8	2" x 132"	80	50
051144-81687-3	2" x 132"	P120	50
051144-84315-2	2" x 132"	P180	50
051144-76532-4	2-1/2" x 60"	36	50
051144-77825-6	2-1/2" x 60"	40	50
051144-76680-2	2-1/2" x 60"	60	50
051144-76686-4	2-1/2" x 60"	80	50
051115-27389-6	2-1/2" x 60"	P120	50

777F (cont.)

UPC	W x L	Grade	Qty./Case
051144-76533-1	3" x 132"	36	25
051111-69455-8	3" x 132"	50	25
051144-76520-1	3" x 132"	60	25
051144-76514-0	3" x 132"	80	25
051144-80028-5	3" x 132"	P120	50
051144-85762-3	3" x 132"	P180	50
051144-77336-7	3-1/2" x 15-1/2"	36	50
051144-77334-3	3-1/2" x 15-1/2"	50	50
051144-77476-0	3-1/2" x 15-1/2"	60	50
051144-77333-6	3-1/2" x 15-1/2"	80	50
051144-84306-0	3-1/2" x 15-1/2"	100	50
051144-84307-7	3-1/2" x 15-1/2"	P120	50
051144-85320-5	3-1/2" x 15-1/2"	P180	50
051144-76534-8	4" x 132"	36	25
051111-67851-0	4" x 132"	50	25
051144-80707-9	4" x 132"	60	25
051144-76515-7	4" x 132"	80	25/50
051141-30700-8	4" x 132"	P120	25
051144-82313-0	6" x 48"	36	10/20
051144-80176-3	6" x 48"	50	10/20
051144-76679-6	6" x 48"	60	20
051144-76733-5	6" x 48"	80	20
051144-82153-2	6" x 48"	P120	20
051125-33828-8	37" x 60"	36	2
051115-27354-4	37" x 60"	60	2
051144-77351-0	37" x 60"	80	2
051144-80450-4	37" x 60"	P120	5
051111-69127-4	37" x 60"	P180	5
051119-75481-0	37" x 75"	36	2
051111-69122-9	37" x 75"	60	2
051144-82930-9	37" x 75"	80	2
051144-84947-5	37" x 75"	P120	5
051111-69128-1	37" x 75"	P180	5

3M™ Belts

963G

- 3M ceramic abrasive grain on a YN wt. cloth backing
- Water-resistant polyester cloth backing for heavy grinding
- For coarse grade power grinding
- Can be run wet or dry

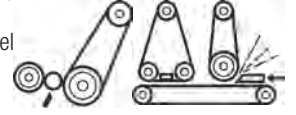


UPC	W x L	Grade	Qty./Case
051144-74228-8†	2" x 132"	24	50
051111-68163-3	2" x 132"	60	50
051144-74229-5†	3" x 132"	24	25
051144-74207-3	3" x 132"	36 L-flex	25
051144-74324-7	3" x 132"	60	25
051144-13715-2	3" x 132"	80 L-flex	25
051111-68109-1†	4" x 132"	24	25
051144-74209-7	4" x 132"	36	25
051144-74330-8	4" x 132"	40	25
051144-74325-4	4" x 132"	60	25
051144-84491-3†	6" x 132"	36	10
051111-68168-8†	6" x 132"	60	20

† Made-to-Order

966F

- 3M ceramic abrasive grain on a YF wt. cloth backing
- Water-resistant polyester cloth backing
- Resin bonded for heat resistance
- Designed for wet centerless grinding applications on carbon steel, heat sensitive high nickel alloys, titanium and stainless steel
- Ideal for stripping chrome from old parts



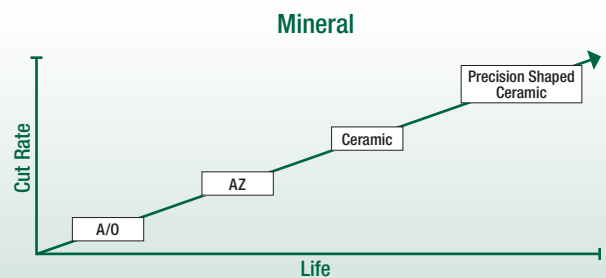
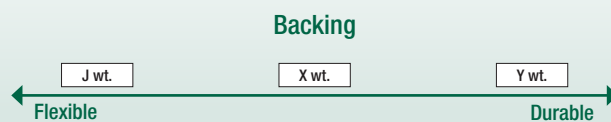
UPC	W x L	Grade	Qty./Case
051119-09003-1†	3" x 132"	36	25
051119-78104-5	4" x 132"	36	25
051119-10654-1†	4" x 132"	80	25
051119-78105-2†	4" x 132"	80 sine	25
051115-27128-1	4" x 132"	60	25
051111-68321-7†	9" x 120"	36	10
051115-27315-5	9" x 120"	50	10
051125-14381-3	9" x 120"	60	10
051111-68326-2†	9" x 120"	80	10
051115-27404-6†	9" x 120"	80 L-flex	20
051125-12989-3†	12 x 144"	40	5
051115-27990-4	12 x 144"	50	5
051119-83152-8†	12 x 144"	60	5
051135-13609-6		24	
051135-13660-7	Belt sizes made to order. Specify UPC, grade and belt size (W" x L")	36	
051135-13684-3		40	Determined by belt size.
051135-13683-6		50	
051135-13682-9		60	
051135-13681-2		80	

† Made-to-Order

Tech Tip

Keep Things Cool

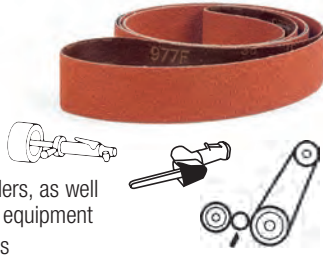
When working on heat sensitive alloys like stainless steel, nickel alloys and cobalt alloys, choose a product with a grinding aid.



3M™ Belts

977F

- 3M ceramic abrasive grain on a YF wt. cloth backing
- Recommended for both wet or dry grinding of stainless steel and high nickel alloys
- For use on file belt and inline sanders, as well as centerless and dry roll grinding equipment
- Works well in all grinding pressures



UPC	W x L	Grade	Qty./Case
051111-68989-9†	1" x 11"	60	500
051111-68602-7†	1" x 11"	80	500
051111-68527-3†	1" x 42"	40	200
051115-27684-2†	1" x 42"	120	200
051111-68530-3†	1" x 132"	40	100
051111-68548-8†	1" x 132"	50	100
051111-68583-9†	1" x 132"	60	200
051115-27336-0†	1" x 132"	80	200
051111-68532-7†	2" x 48"	40	50
051119-09500-5†	2" x 48"	60	50
051144-85389-2	2" x 72"	36	50
051111-69519-7†	2" x 72"	40	50
051111-68552-5†	2" x 72"	50	50
051144-85383-0	2" x 72"	60	50
051144-84008-3	2" x 72"	80	50
051111-69514-2	2" x 72"	120	50
051111-68534-1†	2" x 118"	40 L-flex	50
051111-68535-8†	2" x 118"	40	50
051144-83522-5	2" x 132"	36	50
051111-68537-2†	2" x 132"	40	50
051144-85015-0	2" x 132"	50	50
051144-85384-7	2" x 132"	60	50
051144-85769-2	2" x 132"	80	50
051111-68631-7†	2" x 132"	100	50
051111-68640-9†	2" x 132"	120	50
051111-68485-6†	3" x 132"	24	25
051111-68506-8†	3" x 132"	36 L-flex	25
051111-68507-5†	3" x 132"	36	25
051144-82798-5	3" x 132"	40	25
051111-68557-0†	3" x 132"	50 L-flex	25
051111-69165-6†	3" x 132"	50	25
051111-69166-3†	3" x 132"	60	25
051119-08175-6†	3" x 132"	60 full flex	25
051144-85378-6	3" x 132"	80	25
051119-77855-7†	3" x 132"	100	50
051111-68645-4†	3" x 132"	120	50
051111-69522-7†	3-1/2" x 15-1/2"	60	50
051125-18646-9†	3-1/2" x 15-1/2"	80	50
051125-23841-0†	3-1/2" x 15-1/2"	100	50
051111-68593-8†	4" x 90"	60	50
051125-10597-2†	4" x 90"	80	50
051125-11234-5†	4" x 90"	120	50

† Made-to-Order

977F (cont.)

UPC	W x L	Grade	Qty./Case
051144-85390-8†	4" x 132"	36 L-flex	25
051111-68511-2†	4" x 132"	36	25
051119-65751-7†	4" x 132"	40	25
051125-15945-6†	4" x 132"	40 full flex	25
051111-69351-3†	4" x 132"	50	25
051111-69352-0†	4" x 132"	50 L-flex	25
051115-27540-1†	4" x 132"	60	25
051111-68594-5†	4" x 132"	60 L-flex	25
051111-68619-5†	4" x 132"	80	25
051144-85387-8†	6" x 132"	40 L-flex	20
051125-17018-5†	6" x 132"	40 full flex	20
051111-68518-1†	6" x 132"	36 sine	10
051115-19611-9†	6" x 132"	36 film	10
051111-68596-9†	6" x 132"	60	20
051115-27541-8†	6" x 132"	80	20
051111-68524-2†	8" x 132"	36	20
051111-68597-6†	8" x 132"	60	20

† Made-to-Order